

Se aprobă, Director Executiv Tehnic, Alin TERCHILĂ

TEHNIC

CAIET DE SARCINI

EMIȚĂTOARE FM 5/ 10 KW
CUPRINS:

- LOCAȚII ȘI CONDIȚII DE LIVRARE
- COTAŢIE
- SPECIFICAȚII TEHNICE EMITATOARE
- CONFORMITATE TEHNICA
- TESTARE EMITATOARE ÎN FABRICA
- TESTARE EMITATOARE ÎN AMPLASAMENTE



# GAR

# LOCAȚIE ȘI CONDIȚII DE LIVRARE

# I. Locație livrare echipamente

Statia de emisie Herastrau, Bucuresti Str. Carnati nr 100 sector 1	Statia de emisie Bucegi Costila SNR, vf Costila, muntii Bucegi, jud Prahova	Statia de emisie Feleac. Comuna Feleacu, jud Clui	Statia de emisie Pietraria. Dealul Repedea. Comuna Barnova ind lasi	Statia de emisie Urseni, com Giroc, jud. Timis
DR Bucuresti	DR Bucuresti	DR Cluj	DR lasi	DR Timisoara
3 x 10kW	1 × 10kW	2 x 5kW	2 x 10kW	2 x 5kW
Herastrau	Costila	Feleac	Pietraria	Urseni
1	2	 	4	5
	3 x 10kW DR Bucuresti	au 3 x 10kW DR Bucuresti 1 x 10kW DR Bucuresti	au         3 x 10kW         DR Bucuresti         Stal           1 x 10kW         DR Bucuresti         Stal           2 x 5kW         DR Cluj	au         3 x 10kW         DR Bucuresti           1 x 10kW         DR Bucuresti           2 x 5kW         DR Cltuj           a         2 x 10kW

# II. Termenul de livrare:

a) pentru amplasamentele Herastrau, Urseni, Feleac, Pietrăria în maxim de 4 luni de la semnarea contractului,

b) pentru amplasamentul Coștila în maxim de 6 luni de la semnarea contractului, dacă condițiile meteo permit transportul în amplasament.

Cu acordul partilor, termenul de livrare se poate prelungi până când va fi posibilă efectuarea transportului, dar nu mai mult de 3 luni de la data expirarii termenului mițial III. Garanția tehnică a produselor: > 36 luni,

# QUOTATION LIST FOR FULL SOLID STATE FM-VHF TRANSMITTER Herastrau site

No	FURNITURE	REQUIREMENTS	Q-ty	PRICE (EURO) CIP Herastrau site
1	FM TRANSMITTER 10 kW 105,30 MHz 98,30 MHz 101,30 MHz	According with Technical Specifications	3 Pcs	110143444.01(0
.2	INTERFACE FOR MONITOR AND REMOTE AND "PC" MONITOR AND REMOTE OPERATION Device enclosed in pos.1	-PC remote and monitor facilities: hardware+software firmware; -All necessary devices and software to integrate the transmitter into the Radiocomunicatii monitoring system (e.g. SNMP protocol, MIB files, etc);	3 Pcs	
.3	RDS ENCODER, fülly compliant with CENELEC 50067(including TMC operation) Device enclosed in pos.1 or External Device	- Scrolling PS and radio text messaging - PS 8 charactes and up to 128 characters scrolling messaging - TCP/IP port -25 AF (alternate frequencies) at least	3 Pcs	
	AUDIO PRÖCESSOR Device enclosed in pos.1 or External Device	<ul> <li>- Multiband processing, EQ, AGC, Clipping</li> <li>- on/ bypass selectabile</li> <li>For external device;</li> <li>- analog input: 600 ohm/&gt;10kohm selectable</li> <li>- analog output: 600 ohm, balanced, (-10 dBu to +15 dBu adjustable)</li> <li>- digital input: 110 ohm</li> <li>- digital output: 110 ohm (-20 dBFS to 0 dBFS adjustable)</li> <li>- MPX output</li> <li>- XLR conectors for audio input/output</li> <li>- all necessary interconecting cables</li> </ul>	3 Pcs	
	AUDIO and MODULATION MONITOR	<ul> <li>FM demodulator with stereo and RDS decoder</li> <li>Modulation monitor and metering</li> <li>Audio monitor</li> </ul>	3 Set	
6	complete list with the spare parts	The set will contains factory recommended spare parts kit such; electronic boards/modules, power suplly, power amplifiers, air filers, air fan, calibrated fuse, display,etc.	1 Set	
, ,	TECHNICAL MANUAL AND COMPLETE DOCUMENTATION	İn English	3 Pcs.	
	COMMISSIONING AND SITE ACCEPTANCE TESTS	No of supplier specialist &days for 3 Txs	1 Set	
			TOTAL	

# QUOTATION LIST FOR FULL SOLID STATE FM-VHF TRANSMITTER Costila site

No	FURNITURE	REQUIREMENTS	Q-ty	PRICE (EURO) CIP Bucegi-Costila site
1	FM TRANSMITTER 10 kW 102;20 MHz	According with Technical Specifications	1 Pc	
2	INTERFACE FOR MONITOR AND REMOTE AND "PC" MONITOR AND REMOTE OPERATION Device enclosed in pos.1	- PC remote and monitor facilities: hardware+software firmware; -All necessary devices and software to integrate the transmitter into the Radiocomunicatii monitoring system (e.g. SNMP protocol, MIB files, etc);	1 Pc:	
İ	RDS ENCODER fully compliant with CENELEC 50067(including TMC operation) Device enclosed in pos.1 or External Device	- Scrolling PS and radio text messaging - PS 8 characters and up to 128 characters scrolling messaging - TCP/IP port -25 AF (alternate frequencies) at least	1 Pc	



			TOTAL	
8	COMMISSIONING AND SITE ACCEPTANCE TESTS	No of supplier specialist &days for 1 Tx	1 Set	
7	COMPLETE DOCUMENTATION	In English	1 P.c.	
6	RECOMMENDED SPARE PARTS  The offerer will provide a complete list with the spare parts and price for each item.	The set will contains factory recommended spare parts kit such: electronic boards/modules, power suplly, power amplifiers, air filers, air fan, calibrated fuse, display,etc.	1 Set	
5	AUDIO and MODULATION MONITOR	FM demodulator with stereo and RDS decoder     Modulation monitor and metering     Audio monitor	1 Set	
4	AUDIO PROCESSOR Device enclosed in pos.1 or External Device	- Multiband processing, EQ, AGC, Clipping - on/ bypass selectabile For external device: - analog input: 600 chm/>10kohm selectable - analog output: 600 chm, balanced, (-10 dBu to +15 dBu adjustable) - digital input 110 chm - digital output: 110 chm (-20 dBFS to 0 dBFS adjustable) - MPX output - XLR conectors for audio input/output - all necesary interconecting cables	1 <del>P</del> ¢	

# QUOTATION LIST FOR FULL SOLID STATE FM-VHF TRANSMITTER Feleac site

No	FURNITURE	REQUIREMENTS	Q-ty	PRICE (EURO) CIP Feleac site
1	FM TRANSMITTER 5 KW 88,80 MHz 101,00 MHz	According with Technical Specifications	2 Pcs	releac Site
2	INTERFACE FOR MONITOR AND REMOTE AND "PC" MONITOR AND REMOTE OPERATION Device enclosed in pos.1	- PC_remote and monitor facilities; hardware+software firmware; -All necessary devices and software to integrate the transmitter into the Radiocomunicatil monitoring system (e.g. SNMP protocol, MIB files, etc);	2 Pcs	
3	RDS ENCODER fully compliant with CENELEC 50067(including TMC operation) Device enclosed in pos.1 or External Device	- Scrolling PS and radio text messaging - PS 8 charactes and up to 128 characters scrolling messaging - TCP/IP port -25 AF (alternate frequencies) at least	2 Pcs	
	AUDIO PROCESSOR Device enclosed in pos.1 or External Device	- Multiband processing, EQ, AGC, Clipping - on/ bypass selectabile For external device: - analog input: 600 ohm/>10kohm selectable - analog output: 600 ohm, balanced, (-10 dBu to +15 dBu adjustable) - digital input 110 ohm - digital output: 110 ohm (-20 dBFS to 0 dBFS adjustable) - MPX output - XLR conectors for audio input/output - all necessity interconecting cables	2 Pcs	
	AUDIQ and MODULATION MONITOR	- FM demodulator with stereo and RDS decoder - Modulation monitor and metering - Audio monitor - Audio monitor - Particle Stereo and RDS decoder - Modulation monitor - Particle Stereo and RDS decoder - FM demodulator with stereo and RDS decoder - Modulation monitor - Particle Stereo and RDS decoder - Modulation monitor and metering - Particle Stereo and RDS decoder - Modulation monitor and RDS decoder	2 Set	
6	RECOMMENDED SPARE PARTS *The offerer will provide a complete list with the spare parts and price for each item.	The set will contains factory recommended spare parts kit such: electronic boards/modules, power suplly, power amplifiers, air filers, air fan, calibrated fuse, display,etc.	1 Set	
	TECHNICAL MÄNUAL AND COMPLETE DOCUMENTATION	In English	:2 Pös	
8,	COMMISSIONING AND SITE ACCEPTANCE TESTS	No of supplier specialist &days for 2 Txs	1 Set	
			TOTAL	



# QUOTATION LIST FOR FULL SOLID STATE FM-VHF TRANSMITTER Pietraria site

No	FURNITURE	REQUIREMENTS	Q-ty	PRICE (EURO) CIP Pietraria site
1	FM TRANSMITTER 10 kW 101,10 MHz 103,10 MHz	According with Technical Specifications	2 Pcs	T total la dice
. 2	INTERFACE FOR MONITOR AND REMOTE AND "PC" MONITOR AND REMOTE OPERATION Device enclosed in pos.1	- PC remote and monitor facilities: hardware+software firmware; -All necessary devices and software to integrate the transmitter into the Radiocomunicatii monitoring system (e.g. SNMP protocol, MIB files, etc);	2 Pcs.	
3	RDS ENCODER, fully compliant with CENELEC 50067(including TMC operation) Device enclosed in pos.1 or External Device	- Scrolling PS and radio text messaging - PS 8 charactes and up to 128 characters scrolling messaging - TCP/IP port -25 AF (alternate frequencies) at least	2 Pcs	
4	AUDIO PROCESSOR Device enclosed in pos.1 or External Device	- Multiband processing, EQ, AGC, Clipping - on/ bypass selectabile For external device; - analog input: 600 ohm/>10kohm selectable - analog output: 600 ohm, balanced, (-10 dBu to +15 dBu adjustable) - digital input 110 ohm - digital output: 110 ohm (-20 dBFS to 0 dBFS adjustable) - MPX output - XLR conectors for audio input/output - all necessity interconecting cables	2 Pcs	
	AUDIO and MODULATION MONITOR	FM demodulator with stereo and RDS decoder     Modulation monitor and metering     Audio monitor	2 Set	
-6	RECOMMENDED SPARE PARTS  *The offerer will provide a complete list with the spare parts and price for each flem.	The set will contains factory recommended spare parts kit such: electronic boards/modules, power suplly, power amplifiers, air filers, air fan, calibrated fuse, display,etc.	1 Set	
	TECHNICAL MANUAL AND COMPLETE DOCUMENTATION	lņ Énglish	2 Pcs	
	COMMISSIONING AND SITE ACCEPTANCE TESTS	No of supplier specialist &days for 2Txs.	ୀ Set	
			TOTAL	

# QUOTATION LIST FOR FULL SOLID STATE FM-VHF TRANSMITTER Urseni site

No	FURNITURE	REQUIREMENTS	Q-ty	PRICE (EURO) CIP Urseni site
1	FM TRANSMITTER 5 kW 106,40 MHz 100,70 MHz	According with Technical Specifications	2 Pcs	
2	INTERFACE FOR MONITOR AND REMOTE AND "PC" MONITOR AND REMOTE OPERATION Device enclosed in pos.1	- PC remote and monitor facilities; hardware+software firmware; -All necessary devices and software to integrate the transmitter into the Radiocomunicatii monitoring system (e.g. SNMP protocol, MIB files, etc);	2 Pcs	
	RDS ENCODER , fully compliant with CENELEC 50067(including TMC operation) Device enclosed in pos.1 or External Device	- Scrolling PS and radio text messaging - PS 8 charactes and up to 128 characters scrolling messaging - TCP/IP port -25 AF (alternate frequencies) at least	2 Pcs	

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4	AUDIO PROCESSOR Device enclosed in pos.1 or External Device	- Multiband processing, EQ, AGC, Clipping - on/ bypass selectabile For external device: - analog input: 600 ohm/>10kohm selectable - analog output: 600 ohm, balanced, (-10 dBu to +15 dBu adjustable) - digital input 110 ohm - digital output: 110 ohm (-20 dBFS to 0 dBFS adjustable) - MPX output - XLR conectors for audio input/output - all necesary interconecting cables	2 Pcs	
5	AUDIO and MODULATION MONITOR	- FM demodulator with stereo and RDS decoder - Modulation monitor and metering - Audio monitor - Audio monitor	2 Set	
6	RECOMMENDED SPARE PARTS *The offerer will provide a complete list with the spare parts and price for each item.	The set will contains factory recommended spare parts kit such: electronic boards/modules, power suplly, power amplifiers, air filers, air fan, calibrated fuse, display,etc.	1 Set	
Ż	TECHNICAL MANUAL AND COMPLETE DOCUMENTATION	In English	2 Pcs	
8	COMMISSIONING AND SITE ACCEPTANCE TESTS	No of supplier specialist &days for 2 Txs	1 Set	
		<del></del>	TOTAL	

# QUOTATION LIST FOR FACTORY ACCEPTANCE TESTS AND TRAINING ON FACTORY FOR FM-VHF TRANSMITTER

No	Factory acceptance tests and training on factory	REQUIREMENTS	Q-ty	PRICE (EUR)
1	each type of transmitter and training in factory for each type of transmitter (5 kW and 10 kW)	7 persons/ 10 working days Air fare tickets, Accommodation and Living Expenses taken in charge of Supplier: -Hotel Accommodation -Lunch on working day -Living expenses (80 Euro/ day/person) -Insurances -Local transport	1 Set.	
			TOTAL	

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# TECHNICAL FEATURES FOR VHF FM SOLID STATE TRANSMITTER

### 1. Configuration

- Full Solid State, air cooled transmitter
- Digitally μP controlled transmitter
- Front Panel Diagnostic Display with detailed system information
- One rack with 2 exciters configuration

### II. Frequency

**1. Frequency range** : 87.5 ÷ 108 MHz software digitally programmable

2. Exciter 2 exciters in stand-by configuration, with

automatic changeover system in fault case,

containing oscillator, stereo encoder and RF driver

amplifier.

: included

: included

2.1 Digital controlled oscillator

2.2 Stereo encoder

2.3 Digital Composite Limiter

2.4 RDS coder

: included

: external device (fully compliant with CENELEC 50067), IEC standard 62106 - Edition 3 and RDS

2.0 standard

3. Frequency stability : +/-150Hz

4. Nominal frequency deviation : ± 75 kHz (CCIR 450 - 1)

5. Maximum frequency deviation : ± 150 kHz

6. Class of emission : F8EH

7. Stereo emissions : according to CCIR recommendation

450, section 2 (pilot tone procedure)

III. RF Output

1. Output RF power : according with quotation request

**2. Output impedance** : 50 Ω (Unbalanced)

1 Jour

3. VSWR

: Automatic power reduction beyond 1.4.1

Transmitter should be protected for short and open

circuit conditions

4. In band spurious emission

(87,5-137 MHz)

: better than 85 dBc, tx power=10kW

: better than 82 dBc, tx power= 5kW

5. Out of band Harmonics and

Spurious emissions

(30-87,5 MHz and 137MHz-1GHz)

: better than 70 dBc

6. Output Connector

: EIA 1 5/8

IV. <u>Modulation Inputs</u>

: - Analog LEFT, RIGHT;

- Digital AES/EBU (32 to 96 kHz sampling

frequency).

- MPX (digital over AES and analogic);

RDS input (for external encoder)
 The transmitters will be provided with:

- auto and user selectable switching of audio

inputs

V. <u>Transmission characteristics</u>

Stereo operation

1. Modulation frequency range

: 30 Hz to 15 kHz

2. Input impedance

: 600 ohms, balanced for analog

110 ohms for digital

3. AF input level

0 dBu to +10 dBu for analog
 -10 dBFS to 0 dBFS for digital

4. Pre emphasis

: 0 μs, 50 μs and 75μs selectable

5. Amplitude-frequency characteristic referred to fmod=400 Hz, 30 Hz to 15 kHz.

left channel, right channel

:  $\pm$  0.2 dB (without pre-emphasis) :  $\pm$  0.2 dB (with pre-emphasis)

6. Crosstalk between left and right channels 100% modulation, 30 Hz to 15 kHz

Linear

: > 50 dB

Non-linear

: > 55 dB

7. THD, 30 Hz to 15 kHz,

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- with 75 kHz frequency deviation : < 0.05% - with 100 kHz frequency deviation : < 0.05%

left channel, right channel

8. Intermodulation distortion (L or R) : < 0.2% 60Hz/ 7kHz, 4:1, +4dBu

9. FM S/N ratio, referred to f<sub>mod</sub>=400 Hz at 75 kHz frequency deviation, peak value measurement, left channel, right channel

- weighted : ≥ 80 dB

Mono operation

10. Amplitude frequency characteristic :± 0.2 dB (without pre-emphasis) referred to f<sub>mod</sub>=400 Hz, :± 0.2 dB(with pre-emphasis)

30 Hz to 15 kHz

11. FM S/ N ratio, referred to f<sub>mod</sub>=400 Hz at 75 kHz frequency deviation

- weighted :≥ 80 dB

12. Asynchronous AM Noise referred to 100% AM modulation at 400 Hz,

50 μs Pre-emphasis and without FM modulation : > 55 dB

13. Synchronous AM Noise referred to 100% AM modulation at 400 Hz, 50 µs Pre-emphasis with FM modulation at 75 kHz :> 50 dB;

VI. <u>Supply, cooling, environment</u>

1. Supply voltage : 400 Vac (-15% / +14%),  $50 \text{ Hz} \pm 3$ 

Hz;

4 wires + ground (3 phase)

2. Power factor : > 0.95;

3. Overall efficiency : > 70%

4. Cooling : Air-cooling with built - in blowers;

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automatic foldback and shut down of the RF output power has to be provided in case of temperature fault or air pressure fault.

5. Operating temperature range : 0°C to + 45°C;

6. Maximum relative humidity : 95%, non condensing;

**7. Altitude** : up to .3000 m;

8. The acoustic noise in the transmitter room, for 2 m distance of the front of transmitter

: less than 65 phones;

9. Permissible electric stray field strength : < 10V/m measured at one meter in front of

the transmitter cabinets during normal

operation

10. Permissible magnetic stray field

strength

< 4 A/ m measured at one meter in front of

transmitter cabinets during normal

operation

### VII. Specific requirements

- 1. The FM transmitter should assure an uninterrupted and unattended operation during 24 hours/ day.
- 2. The FM Transmitter should be user friendly and simple to operate.
- 3. The equipment quoted must conform to the latest international standards of safety and EMC. The conformance to such standards must be stated in compliance statement (Oferrer will indicate Standard's Name and Number).
- 4. The transmitter shall be characterized by high reliability, high MTBF (15000 hours).
- 5. The transmitter must have the final stage with modular architecture; in event of power amplifiers failure the transmitter must operate with acceptable parameters.
- 6. The transmitter should have adequately protection against fire, rust and corrosion.
- 7. Transmitter should display various parameters on LCD display.

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- 8. Adequate protection system shall be provided to safe guard the transmitter from damage under fault conditions. The protection system should be fast acting to safe guard the components.
- 9. Typical requirements regarding the protection matter:
  - o Over-load protection for transmitter.
  - o Protection against over temperature.
  - Main power supply protection.
  - Protection against high VSWR including open and short conditions at output.
  - o Immediate power fold-back under severe/damaging fault conditions. Details of fold-back to be provided
- 10. The FM transmitter must to be provided with probe for power measurements.
- 11.Automatic switching between input sources with silent detection according to user-configurable thresholds.
- 12.Integrated sound processor that can limit the audio signal level and can correct the frequency amplitude feature on a minimum of 3 bands.
- 13. The FM transmitter must to be provided with automatic switch-on at short interrupting of the main power supply (3 interrupts up to 1 second (in 5 seconds interval)).
- 14. The FM transmitter will be provided only with air cooling system.
- 15. A proposal for commissioning (verifying the installation made by customer) on site and site acceptance tests is required (no of persons/ day).
- 16. A proposal for recommended spare parts kit (included in the offer price) is required.
- 17. The FM transmitter must to be provided with local and full remote monitoring and control system with web/ GUI interface for remote operation. The transmitter will be provided with web user interface.

Minimum requirements:

### a) Remote

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1. Remote control

full transmitter parameters control

2. Remote indication

- on / off status
- · RF forward and reflected power
- Audio input status
- · Deviation meter

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- alarms: no carrier, no audio, active fold-back, -3dB carrier
- fault: RF chain and exciter, power amplifier stage, VSWR, temperature, interlock, main power supply.

### b) Local:

### Display of following parameters:

- 1. Transmitter operating parameters (frequency, output and reflected power, RF currents, main power supply voltage and currents, audio input status, alarm list and history);
- 2. Fault diagnostic: RF chain and exciter, power amplifier stage, VSWR, temperature, interlock, main power supply
- 3. Alarms: no carrier, no audio, active fold-back
- 4. Exciter operating parameters, including power level.
- 5. Deviation meter
- c) Monitoring equipment

### Remote interface:

- PC remote and monitor facilities: hardware + software firmware;
   All necessary devices and software to integrate the transmitter into the
- Radiocomunicatii monitoring system (e.g. SNMP protocol, MIB files, etc);

# Audio and modulation monitoring:

- · FM demodulator with stereo and RDS decoder
- Modulation monitor and metering
- Audio monitor
- 18. In the furniture the supplier will provide as "technical documentation", for all furniture, the following items:
  - · Documentation for the mechanical-electrical fitting,
  - · Technical manuals containing:
    - Specifications.
    - Installation & initial turn on,
    - Operators guide,
    - Controls and indicators,
    - Overall system theory,
    - Maintenance & alignments,
    - Troubleshooting,
    - Boards Diagrams
    - Parts list, etc.
- 19. All equipments must be conform to the articles of Directive of 1999/5/EC of the European Parliament and of the council of 9 March 1999 and its amendment acts on

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radio equipment and telecommunications terminal equipment, and to all European Community standards that apply to the respective type of equipment (including standards for toxic substances), otherwise the equipments cannot be imported under the Romanian law.

All equipments must be "CE" and "RoHS" certified. The offerer has to supply the conformity certificates for all equipments.

- 20. All parameters and values must be specified in the technical specifications documentation, released by manufacturer, and will be attached as reference.

  Must be indicated pages for each required parameter for reference.
- 21. Must be quoted prices for each item in quotation lists, including spare parts kit. The parts included in the spare parts kit will be quoted individually.

### ANNEX A: RDS Specific Requirements

22. Data connectors: RS232/USB 2.0 and UTP Ethernet port

23. Signal connectors : Input BNC Audio/ Pilot/ MPX

Input external TA

Output unbalanced BNC - MPX + RDS

24. Network protocols: HTTP, SNTP, TCP, UDP, DHCP, DNS, SNMP, UPnP

25. UECP protocol : Fully compliant EBU SPB490 Version 7.05

26. Network connectivity: Minim 2 TCP ports; 2 UDP ports (configurable)

27. Remote control: Via Telnet/SSH, Web Server, SNMP

**ASCII and UEPC commands** 

28. Alert/ manage : Embedded SNMP agent with active tasks

SNMP Traps and/ or e-mails

29. Dynamic RDS: Mandatory

30.RDS Services: PI, PS, PTY (RDS/RBDS), REG, AF, TP, TA, DI, M/S,

RT, RT+, TMC, EON, TDC, ECC, LIC, IH, CT, EWS,

ODA, TMC

31. RDS Group supported: All

32. RDS Group sequence : Configurable

33. RDS Software: ASCII CLI commands

GUI Based control and monitoring software

Windows 7, 8, 10 compatible

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# Technical compliance for FM transmitter TECHNICAL FEATURES

Features	Details	Mandatory	Customer Offer	Reference pages
I. Configuration				
ENH Called Ctate all and a fact and a fact		3.7.		
Full Solid State, air cooled transmitter Digitally µP controlled transmitter		Yes Yes		
Front Panel Olagnostic Display with detailed		res		
system information	İ	Yes	i	
One rack with 2 exciters configuration		Yes		
II. Frequency				
1. Frequency range	87.5 +108 MHz software digitally	Yes		
	programmable 2 exciters in stand-by configuration, with	, V 7	<del></del>	
<u>_</u>	automatic changeover system in fault			
2. Exciter	case, containing oscillator, stereo	Yes	•	
	encoder and RF driver amplifier	<u> </u>		
Digital controlled oscillator	included	Yes		
Stereo Encoder	included	Yes		
Digital Composite Limiter	included	Yes		
RDS coder	external, fully compliant with CENELEC		i	
INDO GOOBI.	50067 , IEC standard 62106 - Edition 3 and RDS 2.0 standard	Yes		
2 Erozumani etabilita	+/-150Hz	V		
Frequency stability     Nominal frequency deviation	± 75 kHz (CCIR 450 - 1);	Yes		
5. Maximum frequency deviation	± 150 kHz:	Yes Yes		
6. Class of emission	F8EH	Yes		
	according to CCIR recommendation 450,			
7. Stereo emissions	section 2 (pilot tone procedure)	Yes		
III. RF Output				
1. Output RF power	according with quotation request	Yes		
2. Output impedance	50 Ω unbalanced;	Yes		
3. VSWR	a. Automatic power reduction beyond	Yes	}	
	b. Transmitter should be protected for			
	short and open circuit conditions	Yes		
4. In band spurious emission	better than 85 dBc; tx power=10kW			
(87,5-137 MHz)	better than 82 dBc, tx power= 5kW	Yes		
5. Out of band Harmonics and Spurious emissions (30-87,5 MHz and 137MHz-1GHz)	betfer than 70 dBc.	Yes		
6. Output Connector	EIA 1 5/8	Yes		
IV. Modulation Inputs				
III. Inodulation riputs				
Inputs	Analog LEFT, RIGHT;	Yes		
	Digital AES/EBU digital (32 to 96 kHz			
	sampling frequency).	Yes		
	MPX (digital over AES and analogic)	Yes		
	RDS input (for external encoder)	Yes		
	The transmitters will be provided with			
	auto and user selectable switching of	Yes		
	audio inputs.		<del></del>  -	
V. Transmission characteristics				
11anomicolon characteristics				
Stereo operation			<del></del>	
1. Modulation frequency range	30 Hz to 15 kHz;	Yes		
2. Input impedance	600 ohms, balanced for analog			
-i what unbarance	110 ohms for digital	Yes		
3. AF input level	- 0 dBu to + 10 dBu, for analog	Yes		····
4. Pre emphasis	- 10 dBFS to 0 dBFS for digital;			
4. Pre emphasis 5. Amplitude-frequency characteristic referred	0 μs, 50 μs and 75μs selectable	Yes		
to fmod=400 Hz, 30 Hz to15 kHz, left channel,	± 0.2 dB (without pre emphasis),	Yes		
right channel	± 0.2 dB (with pre emphasis)	102	1	
	CA JP # 3			
6. Crosstalk between left and right channels	> 50 dB liniar;	Yes		
100% modulation, 30 Hz to 15 kHz	> 55 dB nonliniar.			
7. THD, 30 Hz - 15 kHz, left channel, right		Yes		
channel	1	1.62	1	
- with 75 kHz frequency deviation - with 100 kHz frequency deviation	< 0.05% < 0.05%;	Yes Yes		



8. Intermodulation distortion (L or R) 60Hz/ 7kHz, 4:1, +4dBu	< 0,2%	Yes	
FM S/N ratio, referred to fmod=400 Hz at75 kHz frequency deviation, peak value measurement, left channel, right channel		Yes	
- weighted	≥ 80 dB	Yes	
Mono operation		<u> </u>	
10. Amplitude-frequency characteristic			
referred to fmod=400 Hz, 30 Hz to15 kHz		·Yes	
-without pre emphasis -with pre emphasis	± 0.2 dB ± 0.2 dB	Yes Yes	
11. FM S/N ratio, referred to fmod=400 Hz at 75 kHz frequency deviation, peak value measurement	10245	Yes	
- weighted	≥ :80,`dB	Yes	
12. Asynchronous AM noise	> 55dB	Yes	
13: Synchronous AM noise	> 50dB	Yes.	
VI. Supply, cooling, environment			
	:		
1. Supply voltage	400 Vac (-15%/ +1.4%), 50 Hz ± 3 Hz . 4 wire + ground (3 phase)	Yes	
2. Power factor	> 0.95;	Yes	
3. Overall efficiency	> 70%	Yes	
4. Cooling	Air-cooling with built - in blowers; automatic foldback and shut down of the RF output power has to be provided in case of temperature fault or air pressure fault.	Yes.	
5. Operating temperature range	0°C to+ 45°C;	Yes	
6. Maximum relative humidity 7. Altitude	95% non condensing:	Yes	
	up to 3000 m;	Yes	·
The acoustic noise in the transmitter room, for 2 m distance of the front of transmitter	less than 65 phones;	Yes	
	< 10V/m measured at one meter in front of the transmitter cabinets during normal operation	Yes	
10. Permissible magnetic stray field strength	< 4 A/ m measured at one meter in- front of the transmitter cabinets during normal operation	Yes	
VII. Specific requirements			
The opposite regalitements			-
The FM transmitter should assure an uninterrupted and unattended operation during 24 hours/ day		Yes	
2. The FM Transmitter should be user friendly		Yes	
and simple to operate.  3.The equipment quoted must conform to the		164	
latest international standards of safety and EMC. The conformance to such standards	···	Yes	
must be stated in compliance statement (Oferrer will indicate Standard's Name and Number).		100	
4. The transmitter shall be characterized by high reliability, high MTBF (15000 hours).		Yes	
5. The transmitter must have the final stage with modular architecture, in event of power amplifiers failure the transmitter must operate with acceptable parameters.		Yes	
6. The transmitter should have adequately protection against fire, rust and corrosion.		Yes	
7. Transmitter should display various parameters on LCD display.		Yes	
parameters on EGB display.  8. Adequate protection system shall be provided to safe guard the transmitter from damage under fault conditions. The		Yes	
protection system should be fast acting to safe guard the components.		.00	



9.Typical requirements regarding the protection matter: - Over- load protection for ransmitter Protection against over temperature Main power supply protection Protection against high VSWR including open and short conditions at output Immediate power fold-back under severe/damaging fault conditions. Details of fold-back to be provided.	
10. The FM transmitter must to be provided with probe for power measurements  11. Automatic switching between input sources with sitent detection according to user-configurable thresholds.  12. Integrated sound processor that can limit the audio signal level and can correct the frequency amplitude feature on a minimum of 3 bands.  13. The FM transmitter must to be provided with automatic switch-on at short interrupting of the main power supply (3 interrupts up to 1 second (in 5 seconds interval)).	
14. The FM transmitter will be provided only with air cooling system.	
15. A proposal for commissioning (verifying the installation made by customer) on site and site acceptance tests is required (no of persons/ day).	
16. A proposal for recommended spare parts kit (included in the offer price) is required.	
17. The FM transmitter must to be provided with web/ GUI local and full remote monitoring and control system with interface Yes	
for remote operation. The transmitter will be provided with web user interface.	
provided with web user interface.	
provided with web user interface.  Minimum requirements:	
provided with web user interface.  Minimum requirements:	
minimum requirements:  a) Remote 1. Remote control  • full transmitter parameters control  • on / off status • RF forward and reflected power • Audio input status • Deviation meter • alarms; no carrier, no audio, active fold-back, -3dB carrier • fault: RF chain and exciter, power amplifier stage, VSWR, temperature, interlock, main power supply.	
provided with web user interface.  Minimum requirements:  a) Remote 1. Remote control  • full transmitter parameters control  • on / off status • RF forward and reflected power • Audio input status • Deviation meter • alarms; no carrier, no audio, active fold-back, -3dB carrier • fault: RF chain and exciter, power amplifier stage, VSWR, temperature, interlock, main power supply,	
provided with web user interface.  Minimum requirements:  a) Remote  1. Remote control  • full transmitter parameters control  • on / off status  • RF forward and reflected power  • Audio input status  • Deviation meter  • alarms; no carrier, no audio, active fold-back, -3dB carrier  • fault: RF chain and exciter, power amplifier stage, VSWR, temperature, interlock, main power supply.  b) Local  1. Transmitter operating parameters  (frequency, output and reflected power, RF currents, main power supply voltage and currents, audio input status, alarm list and history);	
provided with web user interface.  Minimum requirements:  a) Remote  1. Remote control  - full transmitter parameters control  - on / off status - RF forward and reflected power - Audio input status - Deviation meter - alarms: no carrier, no audio, active fold-back, 3dB carrier - fault: RF chain and exciter, power amplifier stage, VSWR, (emperature, interlock, main power supply)  b) Local  1. Transmitter operating parameters  (frequency, output and reflected power, RF currents, main power supply voltage and currents, audio input status, alarm list and history);  2. Fault diagnostic: RF chain and exciter, power amplifier stage, VSWR, temperature, interlock, main power supply	
provided with web user interface.  Minimum requirements: a) Remote 1. Remote control  • full transmitter parameters control  • on / off status • Ref forward and reflected power • Audio input status • Deviation meter • alarms: no carrier, no audio, active fold-back, -3dB carrier • fault: RF chain and exciter, power amplifier stage, VSWR, temperature, interlock, main power supply.  b) Local  1. Transmitter operating parameters  (frequency, output and reflected power, RF currents, main power supply voltage and currents, audio input status, alarm list and history);  2. Fault diagnostic: RF chain and exciter, power amplifier stage, VSWR, temperature, interlock, main power supply  3. Alarms: no carrier, no audio, active fold back  4. Excited the stage of	
provided with web user interface.  Minimum requirements: a) Remote 1. Remote control  • full transmitter parameters control  • on / off status • RF forward and reflected power • Audio input status • Deviation meter • fault: RF chain and exciter, power amplifier stage, VSWR, temperature, interlock, main power supply voltage and currents, audio input status, alarm list and history;  2. Fault diagnostic: RF chain and exciter, power supply voltage and currents, audio input status, alarm list and history;  2. Fault diagnostic: RF chain and exciter, power amplifier stage, VSWR, temperature, interlock, main power supply  3. Alarms: no carrier, no audio, active fold back 4. Exciter operating parameters, including power level	
provided with web user interface.  Minimum requirements:  a) Remote  1. Remote control  - full transmitter parameters control  - on / off status - Remote indication  - on / off status - Deviation meter - fault: RF chain and exciter, power amplifier stage, VSWR, temperature, interlock, main power supply.  - Display of following parameters  - Display of following parameters  - Eauth diagnostic: RF chain and exciter, power and input status, alarm list and history;  - 2. Fault diagnostic: RF chain and exciter, power and input status, alarm list and history;  - 2. Fault diagnostic: RF chain and exciter, power amplifier stage, VSWR, temperature, interlock, main power supply with the power supply of the power amplifier stage, VSWR, temperature, interlock, main power supply with the power amplifier stage, VSWR, temperature, interlock, main power supply with temperature, interlock, main power supply with temperature, interlock, main power supply with temperature, interlock, main power supply with temperature, interlock, main power supply with temperature, interlock, main power supply with temperature, interlock, main power supply with temperature, interlock, main power supply wes temperature, interlock, main power supply with temperature, interlock, main power supply wes temperature, interlock, main power supply wes temperature, interlock, main power supply wes temperature, interlock, main power supply wes temperature, interlock, main power supply wes temperature, interlock, main power supply wes temperature, interlock, main power supply with the power supply with th	
provided with web user interface.  Minimum requirements: a) Remote 1. Remote	
Minimum requirements:	
Provided with web user interface.   Minimum requirements:   a) Remote   Yes	
provided with web user interface.  Minimum requirements: a) Remote 1. Remote control  - full transmitter parameters control  - on / off status - Remote control  - on / off status - Remote indication  - Remote indication  2. Remote indication  - Poviation meter - starms: no carrier, no audio, active fold-back, -3dB carrier - fault: RF chain and exciter, power amplifer stage, VSWR, temperature, interlock, main power supply voltage and currents, audio input status, starm list and history);  - Pault diagnostic: RF chain and exciter, power amplifer stage, VSWR, temperature, interlock, main power supply voltage and currents, audio input status, starm list and history);  - Pault diagnostic: RF chain and exciter, power amplifer stage, VSWR, temperature, interlock, main power supply - start diagnostic: RF chain and exciter, power amplifer stage, VSWR, temperature, interlock, main power supply - start diagnostic: RF chain and exciter, power amplifer stage, VSWR, temperature, interlock, main power supply - start diagnostic: RF chain and exciter, power amplifer stage, VSWR, temperature, interlock, main power supply - start diagnostic: RF chain and exciter, power amplifer stage, VSWR, temperature, interlock, main power supply - start diagnostic: RF chain and exciter, power layer temperature, interlock, main power supply - start diagnostic: RF chain and exciter, power layer temperature, interlock, main power supply - start diagnostic: RF chain and exciter, power layer temperature, interlock, main power supply - start diagnostic: RF chain and exciter, power layer temperature, interlock, main power supply - start diagnostic: RF chain and exciter, power layer temperature, interlock, main power supply - start diagnostic: RF chain and exciter, power layer temperature, interlock, main power supply - start diagnostic: RF chain and exciter, power layer temperature, interlock, main power supply - start diagnostic diagnostic diagnostic diagnostic diagnostic diagnostic diagnostic diagnostic diagnostic diagnostic diagnostic diagnostic d	
Display of following parameters   Paramete	
provided with web user interface.	

	0351		
	- Specifications - Installation & initial turn on		
	- Installation & Initial form on - Operators guide	ļ	
	- Controls and indicators	<del> </del>	
	- Overall system theory		
	- Maintenance & alignments		<u> </u>
	- Troubleshooting		
	- Boards Diagrams	ļ	
	- Parts list, etc	<del></del>	
	- Farts list, etc.	<u> </u>	
19. All equipments must be conform to the articles of Directive of 1999/5/EC of the			
European Parliament and of the council of 9			
March 1999 and its amendment acts on radi	<u>,                                    </u>	İ	
equipment and telecommunications terminal			
equipment, and to all European Community			
standards that apply to the respective type o	f	Yes	
equipment (including standards for toxic	i		
substances), otherwise the equipments			
cannot be imported under the Romanian law	,		
All equipments must be "CE" and "RoHS"			
certified. The offerer has to supply the		1	
conformity certificates for all equipments.			
20.All parameters and values must be			
specified in the technical specifications			
documentation, released by manufacturer,			
and will be attached as reference;		Yes	
Must be indicated pages for each required			
parameter for reference.			
21. Must be quoted prices for each item in			
quotation lists, including spare parts kit. The			
parts included in the spare parts kit will be		Yes	
quoted individually.		ļ	
ANNEX A: RDS Specific Requirements	<u>.</u> .	]	
22. Data connectors	RS232 /USB 2.0 and UTP Ethernet port	Yes	
23. Signal connectors	Input BNC Audio/ Pilot/ MPX	Yes	
	Input external TA	Yes	1
	· · · · · · · · · · · · · · · · · · ·		1
	Output unbalanced BNC - MPX + RDS	Yes	
24. Network protocols	HTTP, SNTP, TCP, UDP, DHCP, DNS,		
24, Herwork protocols	SNMP, UPnP	Yes	<u> </u>
25. UECP protocol	Fully compliant EBU SPB490 Version		
an on one protocol	7.05	Yes	
26. Network connectivity	minim 2 TCP ports; 2 UDP ports		
20. Hetwork connectivity	(configurable)	Yes	
27. Remote control	via Telnet/SSH , Web Server, SNMP	Yes	
	ASCII and UECP commands	Yes	1 .
28 Most / manage	embedded SNMP agent with active		
28. Alert / manage	tasks	Yes ·	
		NG	4 1
	SNMP Traps and/or e-mails	Yes	l i
29. Dynamic RDS	SNMP Traps and/or e-mails mandatory	Yes Yes	
29. Dynamic RDS	mandatory	Yes Yes	
	mandatory PI, PS, PTY (RDS/RBDS), REG, AF, TP,	Yes	
	mandatory PI, PS, PTY (RDS/RBDS), REG, AF, TP, TA, DI, M/S, RT, RT+, TMC, EON, TDC,		
30. RDS Services	mandatory PI, PS, PTY (RDS/RBDS), REG, AF, TP, TA, DI, M/S, RT, RT+, TMC, EON, TDC, ECC, LIC, IH, CT, EWS, ODA, TMC	Yes	
30. RDS Services 31. RDS Group supported	mandatory PI, PS, PTY (RDS/RBDS), REG, AF, TP, TA, DI, M/S, RT, RT+, TMC, EON, TDC, ECC, LIC, IH, CT, EWS, ODA, TMC All	Yes	
30. RDS Services 31. RDS Group supported 32. RDS Group sequence	mandatory PI, PS, PTY (RDS/RBDS), REG, AF, TP, TA, DI, M/S, RT, RT+, TMC, EON, TDC, ECC, LIC, IH, CT, EWS, ODA, TMC All Configurable	Yes Yes	
30. RDS Services 31. RDS Group supported	mandatory PI, PS, PTY (RDS/RBDS), REG, AF, TP, TA, DI, M/S, RT, RT+, TMC, EON, TDC, ECC, LIC, IH, CT, EWS, ODA, TMC All Configurable ASCII CLI commands	Yes Yes Yes	
30. RDS Services 31. RDS Group supported 32. RDS Group sequence	mandatory PI, PS, PTY (RDS/RBDS), REG, AF, TP, TA, DI, M/S, RT, RT+, TMC, EON, TDC, ECC, LIC, IH, CT, EWS, ODA, TMC All Configurable	Yes Yes Yes Yes Yes	
30. RDS Services 31. RDS Group supported 32. RDS Group sequence	mandatory PI, PS, PTY (RDS/RBDS), REG, AF, TP, TA, DI, M/S, RT, RT+, TMC, EON, TDC, ECC, LIC, IH, CT, EWS, ODA, TMC All Configurable ASCII CLI commands	Yes Yes Yes Yes	

/ Jair

# FM TRANSMITTERS TESTS

- FACTORY TESTS
- SITE TESTS



# **L. FACTORY TEST** (on dummy load)

1.PERFORMANCI	$\underline{\mathbf{c}}$
A) OPERATING F	REQUENCY

Carrier stability: \_\_\_\_better than +/-150Hz

Pilot tone stability: \_\_\_\_kHz (19 kHz  $\pm$  1 Hz)

# B) FREQUENCY RESPONSE

LIMIT: WITHOUT PRE –EMPHASIS: WITHIN  $\pm$  0.2 dB 0 dB REF LEVEL = 400 Hz @ 75 kHz DEVIATION

Freq.	Tx @ 75 kHz		
	WITHO	UT PRE-	WITHOUT
	EMPF	IASIS	PRE-
•			EMPHASIS
	LEFT CHANNEL	RIGHT CHANNEL	MONO
30 Hz			
60 Hz			
125 Hz		, , , , , , , , , , , , , , , , , , , ,	
l kHz			
2 kHz	***************************************		
6 kHz			
10 kHz			
l2 kHz			
15 kHz			

# LIMIT: WITH PRE –EMPHASIS: WITHIN $\pm$ 0.2 dB 0 dB REF LEVEL = 400 Hz @ 75 kHz DEVIATION

Freq.	Tx @ 75 kHz		
	WITH PRE-	EMPHASIS	WITH PRE-
			EMPHASIS
	LEFT	RIGHT	MONO
	CHANNEL	CHANNEL	
30 Hz			
60 Hz			
125 Hz			
l kHz			
2 kHz			
6 kHz			
10 kHz			
12 kHz			
15 kHz			

# C) STEREO CROSS TALK

LIMIT: 30 Hz TO 15 kHz: Linear - BETTER THAN 50 dB NonLinear - BETTER THAN 55 dB

FREQUENCY	Tx @ 75 kHz	
	LEFT TO RIGHT	RIGHT TO LEFT
30 Hz		
60 Hz		
125 Hz		
400 Hz		
1 kHz	The second secon	
2 kHz		
6 kHz		
10 kHz		
12 kHz		
15 kHz		

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# D) THD

LIMIT: <0.05% @ 75 kHz DEVIATION

	Tx @ 75 kHz		
FREQUENCY	ST	EREO	MONO
	LEFT	RIGHT	
30 Hz			
60 Hz			
125 Hz			
400 Hz			
1 kHz			
2 kHz			
6 kHz			
10 kHz			
12 kHz			
15 kHz			

LIMIT: 0.05% @ 100 kHz DEVIATION

	Tx @ 100 kHz		κHz
FREQUENCY	STEREO		MONO
	LEFT	RIGHT	
30 Hz			
60 Hz			
125 Hz			
400 Hz			
1 kHz			
2 kHz			
6 kHz		····	
10 kHz			
12 kHz			***************************************
15 kHz		-	

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# E) INTERMODULATION DISTORSION

LIMIT: better than 0.2% USING 60Hz/7 kHz TONES, 4:1, +4dBu

STEF	STEREO MONO		
LEFT	LEFT RIGHT		
%	%	%	

# F) SIGNAL TO NOISE RATIO

LIMIT: BETTER THAN 80 dB (weighted)
0 dB REF LEVEL = 400 Hz @ 75 kHz DEVIATION RMS DETECTOR

	STEREO		MONO
	LEFT	RIGHT	
WEIGHTED			

# G) AM NOISE

LIMIT: ASYNCHRONOUS: BETTER THAN 55 dB/ Pilot OFF SYNCHRONOUS: BETTER THAN 50 dB/ Pilot ON 0 dB REF LEVEL = 400 Hz @ 75 kHz DEVIATION

ASYNCHRONOUS	dB
SYNCHRONOUS	dB

# H) HARMONICS AND SPURIOUS OUT OF BAND EMISSION:

(30-87,5 MHz and 137MHz-1GHz)

LIMIT: BETTER THAN 70 dBc

HARMONIC	LEVEL
2 <sup>nd</sup>	
3 <sup>rd</sup>	
4 <sup>th</sup>	
5 <sup>th</sup>	
6 <sup>th</sup>	
7 <sup>th</sup>	
8 <sup>th</sup>	
9 <sup>th</sup>	-
10 <sup>th</sup>	

SPURIOUS	LEVEL
(frequency)	



# I) SPURIOUS EMISSION IN BAND 87,5-137 MHz:

LIMIT: better than 85 dBc, tx power=10kW better than 82 dBc, tx power= 5kW

SPURIOUS (frequency)	LEVEL

## 2.METERING

# A) FWD AND REFLECTED POWER METERING

FWD PWR	kW
REFL PWR VSWR	W

TOTAL OPERATING P.A. CURRENT .....AMPS P.A. VOLTAGE ......VOLTS

## **B) DIAGNOSTIC METERING**

- -to be detailed by supplier according with transmitter architecture for:
- 1) CURRENTS
- 2) VOLTAGES
- 3) TEMPERATURES

### C) DRIVE

	EXCITER
FWD POWER	WATTS
REF PWR	WATTS
PA	AMPS
PA	VOLTS

## D) POWER CONSUMPTION

-to be detailed by supplier according with transmitter architecture

Line 1Volt	Line 1	_Amps	Line 1	Watts
Line 2Volt	Line 2	Amps	Line 2	Watts
Line 3Volt	Line 3	Amps	Line 3	Watts
TOTAL POWER	Watts			

# 3. ELECTRICAL AND MECHANICAL CHECKS

- 1. Check for full compliance with technical specification requested.
- 2. Check of the main parameters stability for the maximum variation of the input voltage.
- 3. Check of the main parameters in case of switch-off of one, or more power amplifiers.
- 4. Check of the protections.
- 5. Check of the main parameters at different operating frequencies.
- 6. Check of the monitoring equipment.
- 7. Check for operating RDS System
- 8. General mechanical checks.



### 4. HEAT RUN TEST

The transmitter will be modulated during 24 hours with audio program on antenna system

me Incident Observed
AND AND AND AND AND AND AND AND AND AND

Pass / fail criteria.

After the heat run test check for excessive temperature rise.

### **5. ACOUSTIC NOISE**

Limit:65 phones

A compliance certificate will be issued by the producer.

# 6. PERMISSIBLE ELECTRIC STRAY FIELD STRENGTH

Limit: less than 10 V/m measured at 1 m in front of the transmitter, during normal operation

A compliance certificate will be issued by the producer.

# 7. PERMISSIBLE MAGNETIC STRAY FIELD STRENGTH

Limit: less than 4 A/m measured at 1 m in front of the transmitter, during normal operation

A compliance certificate will be issued by the producer.

Customer signature

Supplier signature

4

# **II. SITE TESTS** (on dummy load)

TX s.n.
Exciter no(s.n
Date

All tests listed under factory tests procedure to be repeated except that the twenty-four hours endurance test.

NOTE: IT IS MANDATORY AS THE TENDER TO CONTAINES A DETAILED
"ACCEPTANCE TESTS PROTOCOL" INCLUDING THE INDIVIDUAL
PROCEDURE AND TEST EQUIPMENTS USED TO MEASURE AND TESTING
EACH PARAMETER AND FUNCTIONALITY OF THE TRANSMITTERS.

### 2 TESTING OF ACCESSORIES

The associated equipment like Dummy Load shall be tested and inspected as per mutually acceptable Acceptance Test Protocols at the manufacturer's works as well as at the site.

